

CERTIFICATE

Management system as per

BS EN ISO 3834-2:2005

Quality Requirements for the Fusion Welding of Metallic Materials – Comprehensive Quality Requirements.

In accordance with TÜV UK Ltd procedures, it is hereby certified that

James Engineering Constructions Ltd
Wood Street North, Meadow Lane Industrial Estate, Alfreton,
Derbyshire, DE55 7JR, United Kingdom.

applies a quality and welding management system in line with the above standard for the following scope:

Product Type:	Design and manufacture of industrial & construction fabrications, chimneys, flues, structural steelwork, secondary steelwork, balustrades, handrails, ladders, platforms, stairs, fire escapes & plant support steelwork.
Product Standards:	NSSS 7th Edition, BS 4076:1989 (BS EN 1993-3-2:2006), CICIND (Comité International des Cheminées Industrielles), BS EN 1090-1:2009 + A1:2011 and client specifications as applicable.
Welding and Inspection Standards:	ISO 15614-1:2017+A1:2019, ISO 9606-1:2017, ISO 5817:2014, NSSS 7th Edition, BS 4076:1989 (BS EN 1993-3-2:2006), BS EN 1090-2:2018 & application standards as applicable.
Parent Materials:	Carbon / Carbon Manganese steel group's 1.1, 1.2, 1.3 & 1.4, Quenched and tempered steel group 3.1 and Austenitic stainless steel group 8.1 as per PD CEN ISO/TR 15608: 2017
Welding and Allied Processes:	111: MMA - Manual metal arc welding, 135: MAG - Manual metal active gas with single solid electrode and 141:TIG - Manual tungsten inert gas welding with single solid electrode as per BS EN ISO 4063:2010
Welding Co-ordinators:	Mr. C. Murgatroyd: Comprehensive Knowledge – CEWE/GB/00085/8 (External) Mr. C. Harriman: Specific Knowledge - Welding Co-ordinators (Internal) Mr. J. Ward: Specific Knowledge - Welding Co-ordinators (Internal)

Certificate No: GB01166
Annex No: n/a
Audit Report No: 2022/30572



Valid until: 14/11/2025
Initial Certification: 15/11/2013
Effective Date: 09/01/2023



Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time, and its validity is subject to regular surveillance audits.

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